

**General purpose, Free flow, High strength,
Non shrink, Cementitious Micro-Concrete**

Uses

Renderoc RG 65 is used for repairs to damaged reinforced concrete elements, particularly where access is restricted and where vibration of the placed material is difficult or impossible. It is suitable for various structural strengthening measures such as encasement build-ups, jacketing, pile top encapsulation resin system, etc.

Advantages

- Gaseous expansion system compensates for shrinkage and settlement in the plastic state.
- Can be pumped or poured into restricted locations.
- Highly fluid to allow for placement without vibration.
- Pre-packed to overcome site-batched variations.
- Rapid strength gain to facilitate early reinstatement.
- High ultimate strengths and low permeability of cured repair.
- Contains no chloride admixture.

Description

Renderoc RG 65 is supplied as a ready to use blend of dry powders which requires only the site addition of clean water to produce a free-flowing non-shrink repair micro concrete. The material is based on portland cements, supplementary cementitious materials, graded aggregates and additives which impart controlled expansion characteristics in the plastic state, while minimising water demand. The low water requirement ensures high early strength and long-term durability. For larger repairs, the mixed Renderoc RG 65 may be modified by the addition of 5mm to 12mm clean, graded, saturated surface dry aggregates at site. For exceptionally large repairs, please contact local Fosroc office.

Technical support

Fosroc offers a technical support package to specifiers, end users and contractors as well as technical on-site assistance in locations all over the country



Design criteria

Renderoc RG 65 can be applied in sections up to 100mm deep. For larger sections, the addition of approved aggregates may be required. This will depend on the specific configuration of the repair location. Fosroc office shall be contacted for further information.

Properties

The following results were obtained at a Water:Powder ratio 0.16 @ 27°C.

	1D	3D	7D	28D
Compressive strength (N/mm ²) consistency Flowable IS4031 part6	24	45	55	65
Flexural strength (BS 4551 1998)	2.5	7.0	9.0	10.0
Tensile strength (N/mm ²) (BS 4551-1998)	3.5 N/mm ² @ 28 days			
Youngs modulus	22 kN/mm ²			
Fresh wet density	Approx. 2200-2300 kg/m ³ depending on actual consistency used.			
Unrestrained expansion (ASTM C827-1987)	0-2% in the plastic state enables to overcome shrinkage			

Specification clauses

Performance specification

The fluid micro-concrete repair material shall be a single component, cement based, micro-concrete to which only the site-addition of clean water (and approved graded coarse aggregates where specified) shall be permitted. The micro-concrete shall contain no metallic aggregates, or chlorides and shall be shrinkage compensated in the plastic state.

Renderoc® RG 65

All micro concreting (specify details and areas of application) must be carried out using Renderoc RG 65, manufactured by Fosroc, applied strictly in accordance with the manufacturer's technical datasheet.

Application instructions

Preparation

The unrestrained surface area of the repair must be kept to a minimum. The formwork should include drainage outlets for pre-soaking and, if beneath a soffit, provision for airventing. Provision must also be made for suitable access points to pour or pump the mixed micro-concrete in place.

Defective concrete surfaces must be cut back to a sound base. Smooth surfaces should be mechanically roughened. Corroded reinforcing steel should be exposed around its full circumference and cleaned to remove all loose scale and corrosion deposits. It is important to clean the steel to a bright condition. Grit-blasting is recommended.

One coat of Nitozinc Primer should be applied on the reinforcing steel. If any discontinuity in the applied film is noticed, one more coat has to be applied.

Several hours prior to placing, the concrete substrates should be saturated with clean water. Immediately prior to placing, any free water should be removed.

Estimating

Packaging

Renderoc RG 65 is supplied in 25 kg moisture resistant bags.

Yield Allowance should be made for wastage when estimating quantities required.

The approximate yield per 25 kg bag for water : powder ratio of 0.16 is approx. 13.0 litres.

Storage

Shelf life

6 months if kept in a dry store in the original, unopened bags. If stored at high temperatures and/or high humidity conditions the shelf life may be reduced.

Precautions

Health & Safety instructions

Renderoc RG 65 contains cement powders which, during normal use, have no harmful effect on dry skin. However, when Renderoc RG is mixed, or becomes damp, alkali is

released which can be harmful to the skin. During use, avoid inhalation of dust and contact with skin and eyes. Suitable gloves, eye protection and dust masks shall be worn. The use of barrier creams is recommended. In case of contact with skin, it shall be washed with clean water. In case of contact with eyes, it shall be rinsed immediately with plenty of clean water and medical advice shall be sought. If swallowed, medical attention shall be sought immediately - Vomiting should not be induced. Renderoc RG 65 is non-flammable.

Additional Information

Fosroc manufactures a wide range of products specifically designed for the repair and refurbishment of damaged reinforced concrete. These include hand placed and trowellable repair mortars, fluid micro concretes, chemical resistant epoxy mortars and a comprehensive package of protective coatings. In addition, a wide range of complimentary products are available. These include admixtures, joint sealants, waterproofing membranes, grouting, anchoring, and specialised flooring materials.

Separate datasheets are available on these products.



Renderoc® RG 65



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Important note :

Fosroc products are guaranteed against defective materials and manufacture and are sold subject to its standard terms and conditions of sale, copies of which may be obtained on request. Whilst Fosroc endeavours to ensure that any advice, recommendation, specification or information it may give is accurate and correct, it cannot, because it has no direct or continuous control over where or how its products are applied, accept any liability either directly or indirectly arising from the use of its products whether or not in accordance with any advice, specification, recommendation or information given by it.

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